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**Kroll**

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(54) **HOT MELT ADHESIVE COMPOSITION INCLUDING SURFACTANT**

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(52) **U.S. Cl.** ..... **524/81**; 524/292; 524/306; 524/394; 524/396

(58) **Field of Search** ..... 524/81, 292, 306, 524/394, 396

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(57) **ABSTRACT**

Adhesive compositions are disclosed that include a block copolymer that includes monomers selected from the group consisting of styrene, isoprene, butadiene, and combinations thereof, from about 0.5% to about 10% by weight surfactant, and a tackifying agent. The adhesive composition has a surface tension of at least about 34 dynes/cm<sup>2</sup>.

**13 Claims, No Drawings**